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HYDRAULIC MEASUREMENT AND CONTROL

DHM 4 Series

Digital Hydraulic Multimeter

The Digital Hydraulic Multimeter Series accurately measure flow, pressure, peak pressure, temperature, power and volumetric efficiency and has a built-in loading valve to simulate the working pressure during normal machine operation.

The tester is ideal for reactive, proactive and preventive maintenance, designed to conveniently check the performance of hydraulic pumps, motors, valves and hydrostatic transmissions as well as for the setup of hydraulic attachments such as hammers and breakers.

DHMs are rugged, easy-to-use, bi-directional diagnostic testers. They comprise of a turbine flow block with loading valve, a large easy-to-read digital display which indicates flow, temperature and pressure.

The DHM series offers wireless data transfer capabilities, enabling efficient data management for enhanced decision-making.

All DHMs feature Webtec's unique loading valve with built-in Interpass® safety protection, are sealed against dust and water splashes and come with a five-year warranty as standard.

Specifications

Maximum Rated Pressure: Up to 480 bar, 7000 psi
Maximum Rated Flow: Up to 800 L/min, 210 US gpm
Ambient Temperature: 5 to 40 °C, 41 to 104 °F

Compatible Fluid: Mineral oils to ISO 11158. Other fluids consult sales office.

Porting: BSPP, SAE

Material: Case: Powder coat painted Mild Steel

Flow Block: High tensile aluminium

Seal: FKM



Features

- Produce an electronic report for immediate email to the customer.
- Accurate measurements and fast response bar graphs to aid diagnosis.
- Built-in loading valve.
- Bi-directional for unrestricted connection.
- Portable and robust with angled case for easier viewing and cleaning.
- Interpass® safety protection system, bypasses oil internally in the event of the valve being over pressurised in either flow direction.
- Automatic calculation of hydraulic power and volumetric efficiency.
- Record data to robust, non-volatile memory.





Sales Order Code

Please contact our technical sales to team to discuss any special order requirements.

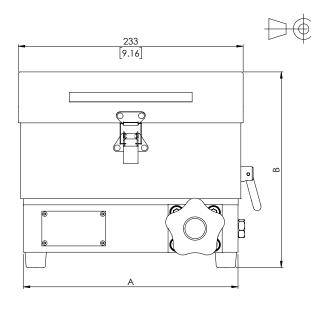
| MODEL NUMBER | INLET/OUTLET PORTS | CALIBRATED FLOW RANGE | RATED PRESSURE RANGE | FLUID TEMPERATURE RANGE | |
|-----------------|---------------------------|--------------------------|-------------------------|----------------------------|--|
| DHM404-B-6 | 1" BSPP | 10 - 400 L/min | 0 - 420 bar | 0 - 120°C | |
| DHM404-S-6 | 1-5/16" -12UN #16 SAE ORB | 2.5 - 100 US gpm | 0 - 6000 psi | 32 - 250°F | |
| DHM804-S-7-L* | 1-7/8" -12UN #24 SAE ORB | 20 - 800 L/min | 0 - 480 bar | 0 - 120°C | |
| DHM804-S-7* | 1-7/8" -12UN #24 SAE ORB | 5 - 210 US gpm | 0 - 7000 psi | 32 - 250°F | |

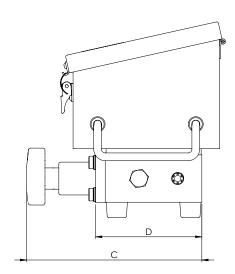
^{*} DHM804 has limited pressure control below 86 L/min (23 US gpm).

The maximum controllable pressure in this region is calculated by: max pressure (in bar) = $5 \times flow (L/min) + 30$

Installation Details

| MODEL SERIES | Α | | В | | С | | D | | WEIGHT | |
|-----------------|-----|------|-----|------|-----|------|-----|------|--------|----|
| UNITS | mm | in | mm | in | mm | in | mm | in | kg | lb |
| DHM404 | 222 | 8.74 | 202 | 7.95 | 181 | 7.13 | 110 | 4.33 | 6.5 | 14 |
| DHM804 | 235 | 9.26 | 227 | 8.94 | 208 | 8.19 | 144 | 5.67 | 10 | 22 |





Functional Specification

Accuracy: Flow: Reading 15% to 100% of flow range - 1% of indicated reading.

Readings below 15% of full-scale flow - fixed accuracy of 0.15% of full scale.

Pressure: $\pm 0.5\%$ full scale Temperature: $\pm 1 \, ^{\circ}\text{C} \, (\pm 2 \, ^{\circ}\text{F})$

Power: Below 100 kW (134 hp) ± 3 kW (± 4 hp) Above 100 kW (134 hp) ± 5 kW (± 6.7 hp)

Volumetric efficiency: ± 1%

Repeatability: Better than \pm 0.2%

Data Recording: Up to 12 sets of data points can be saved to internal memory.

Peak Pressure: Is sampled 1000 times/second.

Battery Life: Approximately 15 hours continuous with high capacity Alkaline unit.

Degree of protection: IP54 internal protection of electrical circuits.

iOS App'

Application programs are only available for iOS operating systems. Handheld devices must support Bluetooth® Smart (v4.1) or greater. For Apple iPhone® 5S upwards.

Operation

The DHMx04 has four screens that can be toggled by a panel button to display:

1. Digital flow, pressure, peak pressure and temperature. Update time of 0.7 seconds.



- 2. Digital flow, pressure, peak pressure and temperature plus rapid bar graphs. Update times of digital = 0.7 seconds, bar graphs = 0.07 seconds.
- 1&2. On screens 1 & 2 pressing the P-Q/HP button toggles the bottom-line display between temperature and power.
- 3. Digital flow, pressure and power plus rapid bar graphs update times as above. Additionally, by pressing the P-Q/HP button volumetric efficiency is displayed as a percentage of the set point recorded when the button was pressed.
- 4. Recorded data review of all logged points. Records can be deleted from here. NB. Peak pressure is sampled 1000 times/sec to capture the fastest peaks!

Data points can be recorded while in live display screens 1, 2 or 3 (as memory allows). Data points can be deleted through screen 4 following the on-screen prompts. Recorded data can be retrieved from the meter with a Bluetooth Smart enabled device running the 'QuickCert® App'. Once retrieved, the data can easily be converted in to a pdf format certificate and forwarded to a customer email.

Operational Features

The DHM has an auto power off feature that turns the unit off if unused for more than 15 minutes. The standard 9-volt battery enables more than 6 months normal testing time. The 9 V battery is available worldwide.

The turbine block, manufactured from high tensile aluminium, houses a six-blade turbine rotating on a stainless steel bearing and shaft. Built-in flow straighteners reduce flow turbulence and allows repeatable and accurate flow measurement in both directions.

The integrated loading valve gives progressive pressure loading in either direction. Replaceable safety burst discs are part of Interpass® safety protection system and operate if maximum pressure is exceeded, relieving flow to the return line. Replacement safety discs are stored in an internal holder machined in the rear of the flowblock.

Calibration

All digital hydraulic multimeter are calibrated at a mean viscosity of 21cSt using ISO32 hydraulic mineral oil to ISO11158 category HM. Calibration certificates are available on request - this is a chargeable option. Other calibration on request - please consult the sales office.

Installation

It is recommended to connect the flow block with flexible hoses 1-2 metres (3-6 ft) long. Inlet and outlet connections should always be of a similar bore size to that of the flow block to prevent venturi or constriction effects.

Filtration

Must be better than DIN ISO4406: 21/19/16 or NAS 10 (typically achieved with 20-25u filters).

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